

Metal Impex – ER 308H TIG / MIG / SAW Welding Filler Wires

Classifications:

EN ISO 14343-B: 2007: SS 308H
AWS A5.9-07: ER308H

Typical Chemistry Composition of Weld Deposit:

C	Cr	Ni	Mn	Si
0.04 – 0.08	19.50 – 22.00	9.00 – 11.00	1.00 – 2.50	0.30 - 0.65

Description:

- For Welding of 18%Cr-8%Ni austenite stainless steels (AISI STS 301, 302, 304)

Typical Mechanical Properties:

Yield Strength (Mpa)	Tensile Strength (Mpa)	Elongation (%)
min. 350	min. 550	min. 35

Packaging:

MIG/MAG Wire (Ø in mm): 0.80 / 1.00 / 1.20 MM in 12.50 Kg Spools / 125 Kg Drums
TIG Wire (Ø in mm): 0.80 / 1.00 / 1.20 / 1.60 / 2.00 / 2.40 / 3.20 / 4.00 MM
SAW Wire (Ø in mm): 1.60 / 2.00 / 2.40 / 3.20 / 4.00 / 5.00 MM

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